



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 'L' Wall Corner Unit



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600 'L' Wall Corner Parts

Parts Supplied



A



B



C



D



E



F



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600 'L' Wall Corner Unit

Part Letter	Part Name	Quantity
A	End Panel*	2
B	Shelf Panel	2
C	8mm Back Panel	2
D	18mm Back Panel	1
E	Top/Bottom Panel	2
F	Hanging Bracket	1 pair

** NOTE: End Panels are packed separately from all other parts supplied.*



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 'L' Wall Corner Unit

A 	B 	C 	D 	E
F 	G 	H 	J 	K
L 	M 	N 	P 	Q
R 	S 	T 	U 	
V 	X 		Y 	
W 				



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 'L' Wall Corner Unit

Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	8
B	Metal Cam	8
C	Wooden Dowel 8 x 40mm	8
D	Wooden Dowel 5 x 25mm	
E	Connecting Screws (M/F)	2 pairs
F	Black Chipboard Screw 8 x 45mm	2
G	Countersunk Screw 8 x 1 ¼"	
H	Countersunk Screw 6 x 5/8"	
J	Countersunk Screw 6 x ½"	4
K	Flange Head Screw 6 x ¾"	16
L	Flange Head Screw 6 x 5/8"	
M	Euro Screw 6 x 11mm	
N	Round Head Screw 6 x 5/8"	
P	Shelf Stud	10
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	
S	Door Buffer Pad	4
T	5mm Plugs	10
U	35mm Bung	2
V	Crown Conceal Cap	
W	Hanging Plate	2
X	Plinth Clip	
Y	Peg-o-Lock	1



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

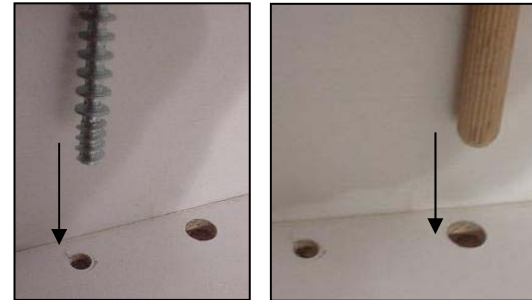
600 'L' Wall Corner Unit

Assembly Instructions

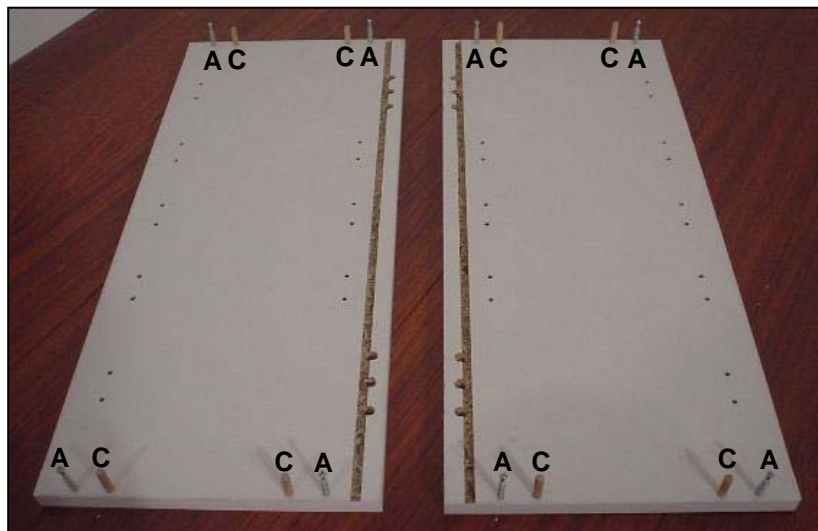
Step 1. Insert fittings into End Panels
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

Mirror this for the remaining end panel.

1.1. Insert fittings A and C



1.2. Positions of fittings A and C on End Panels





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 'L' Wall Corner Unit

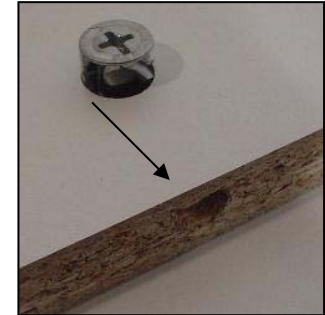
Step 2. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

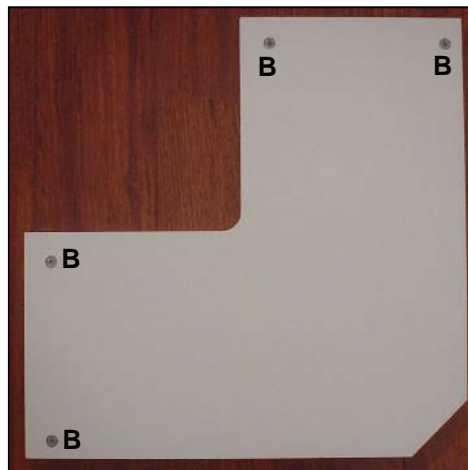
Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

2.1. Insert fitting B



2.2. Fitting B in Top/Bottom Panels



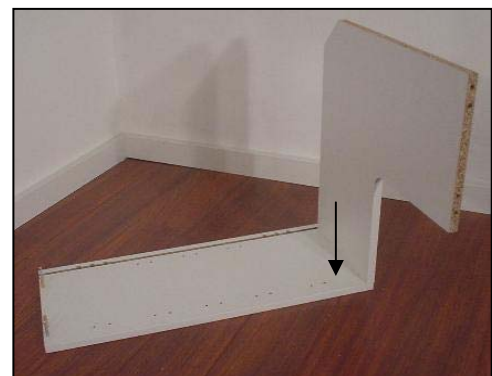
Step 3. Fit Top and Bottom Panels

Step 3.1

Take the top panel and push firmly home, onto the end panel, as shown.

Ensure the cams are facing outwards.

3.1. Fit Top Panel to End Panel





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

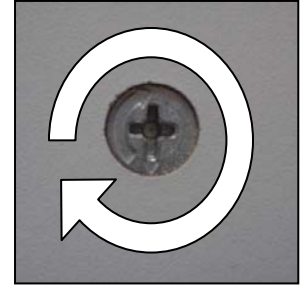
600 'L' Wall Corner Unit

Step 3.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

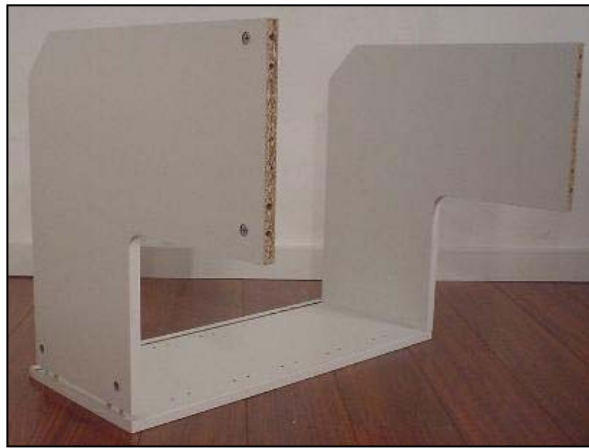
3.2. Lock Cams to secure



Step 3.3

Repeat the above, to fix the bottom panel.

3.3. Repeat to attach Bottom Panel



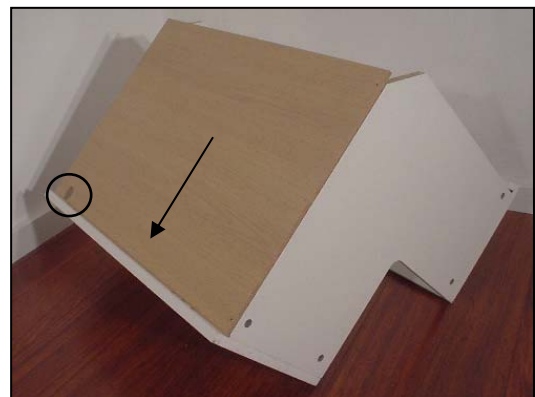
Step 4. Inserting 8mm Back Panel

Step 4.1

Locate one 8mm back panel and slide into the groove on the end panel.

Ensure the 35mm diameter hole in the back panel is adjacent to the end panel, as shown.

4.1. Insert first thin Back Panel





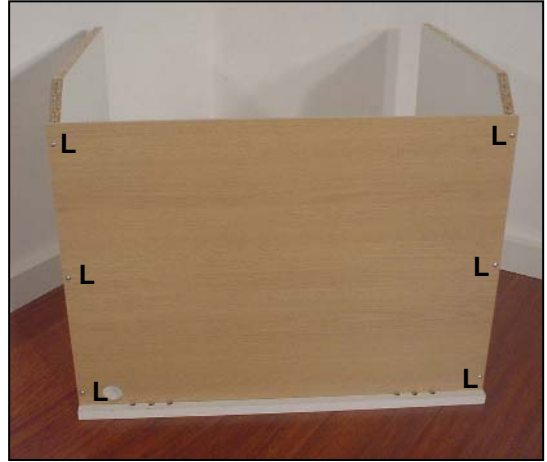
CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 'L' Wall Corner Unit

Step 4.2

Using six screws (fitting L), secure the back panel to the top and bottom panels, as shown.

4.2. Secure Back Panel to Top/Bottom Panels

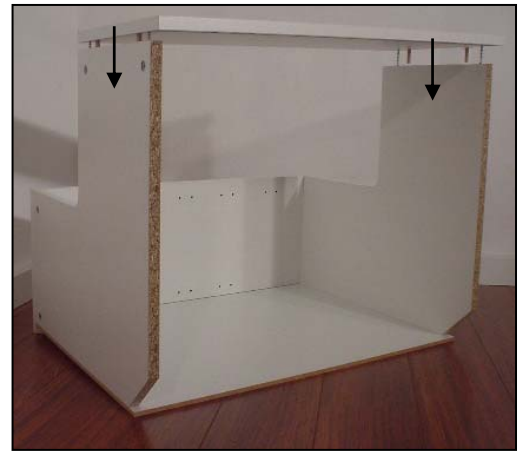


Step 5. Fit remaining End Panel

Step 5.1

Push the remaining end panel, firmly home onto the cabinet.

5.1. Fit remaining End Panel

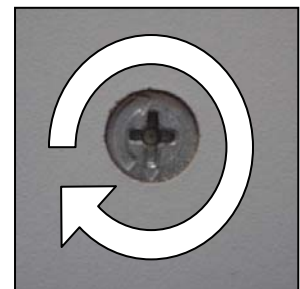


Step 5.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

5.2. Lock Cams to secure





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 'L' Wall Corner Unit

Step 6. Inserting second 8mm Back Panel

Step 6.1

Take the second thin back panel and slide into the groove on the remaining end panel.

Again ensure the 35mm diameter hole in the back panel is adjacent to the end panel, as shown.

6.1. Insert remaining thin Back Panel



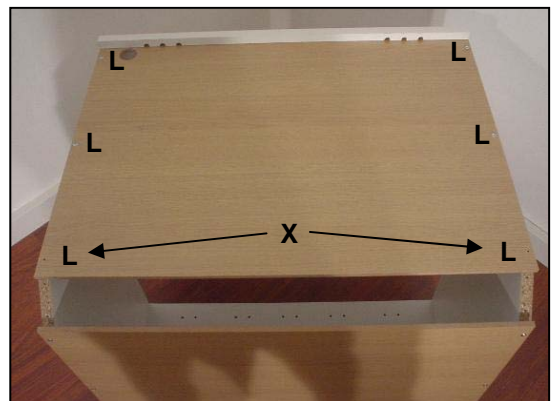
Step 6.2

Using six screws (fitting L), secure the back panel to the top and bottom panels.

* NOTE: Do not tighten the two screws marked X.

This will make it easier to slide the 18mm back panel into place, in Step 7.

6.2. Secure thin Back Panel



Step 7. Inserting 18mm Back Panel

Step 7.1

Locate the 18mm (thicker) back panel, and slide between the two 8mm (thin) back panels.

7.1. Insert thick Back Panel





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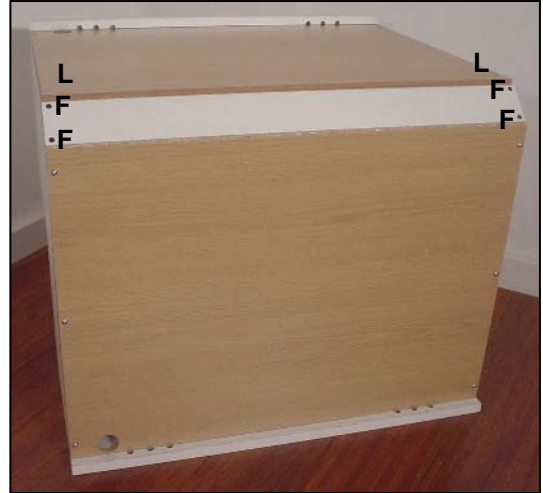
600 'L' Wall Corner Unit

Step 7.2

Once in place, tighten the two screws (fitting L) on the 8mm back panel.

Secure the 18mm back panel to the top and bottom panels, using four screws (fitting F).

7.2. Secure thick Back Panel



Step 8. Fitting Hanging Brackets

Step 8.1

Push the hanging bracket into the pre-drilled holes, located on the back of the end panel, as shown.

8.1. Insert hanging bracket





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600 'L' Wall Corner Unit

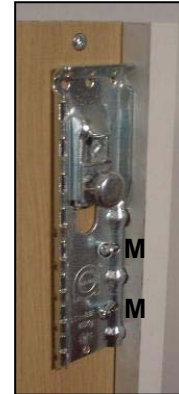
Step 8.2

Secure the hanging bracket, using two screws (fitting M), fixing into the end panel through the pre-drilled holes located at the side of the hanging bracket.

Step 8.3

Repeat this, to attach each hanging bracket to the unit.

8.2. Fix hanging bracket



8.3. Secure both hanging brackets

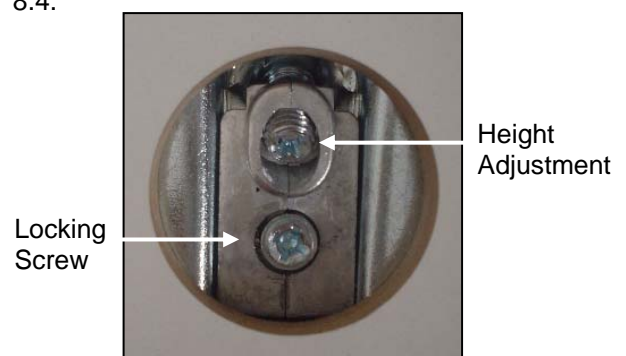


Step 8.4 Adjustment Mechanism

Now look inside the cabinet. Located in the holes found in the back panel are two adjustment mechanisms.

- Upper hanging bracket screw for height adjustment,
- Lower screw for pulling the cabinet tight into the wall.

8.4.





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600 'L' Wall Corner Unit

Step 9. Shelving

NOTE: Shelving is optional.

When the cabinet is installed, position shelves accordingly. Using five shelf studs (fitting N) position the shelf at the height desired.

Repeat this, if extra shelving is required.

Complete 600 'L' Wall Corner Unit

