



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

Double Width Wall Unit



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Double Width Wall Unit

Double Width Wall Unit Parts

Parts Supplied



A



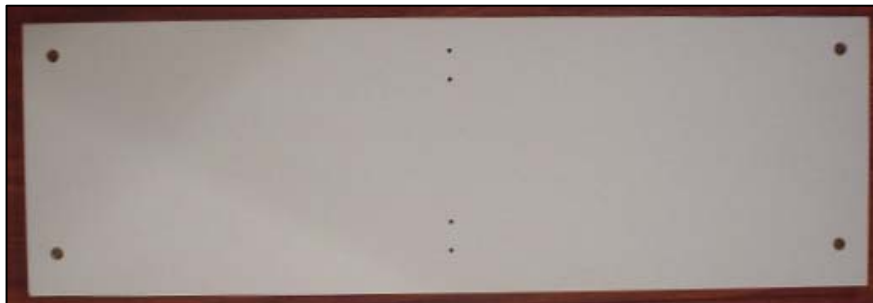
B



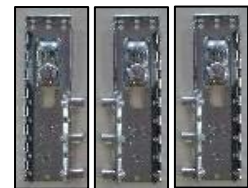
C



D



E



F



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Part Letter	Part Name	Quantity
A	End Panel*	2
B	Division Panel	1
C	Shelf	4
D	Back Panel	1
E	Top/Bottom Panel	2
F	Hanging Brackets	1 pair + 1

** NOTE: End Panels are packed separately from all other parts supplied.*



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A 	B 	C 	D 	E
F 	G 	H 	J 	K
L 	M 	N 	P 	Q
R 	S 	T 	U 	
V 	X 		Y 	
W 				



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Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	8
B	Metal Cam	8
C	Wooden Dowel 8 x 40mm	8
D	Wooden Dowel 5 x 25mm	4
E	Connecting Screws (M/F)	2 pairs
F	Black Chipboard Screw 8 x 45mm	4
G	Countersunk Screw 8 x 1 ¼"	
H	Countersunk Screw 6 x 5/8"	
J	Countersunk Screw 6 x ½"	
K	Flange Head Screw 6 x ¾"	6
L	Flange Head Screw 6 x 5/8"	
M	Euro Screw 6 x 11mm	
N	Round Head Screw 6 x 5/8"	
P	Shelf Stud	16
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	
S	Door Buffer Pad	4
T	5mm Plugs	10
U	35mm Bung	4
V	Crown Conceal Cap	
W	Hanging Plate	
X	Plinth Clip	
Y	Peg-o-Lock	



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

Double Width Wall Unit

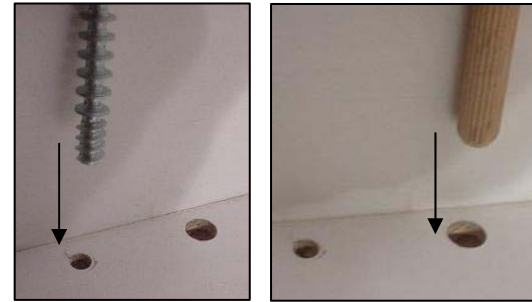
Assembly Instructions

Step 1. Insert fittings into End Panels

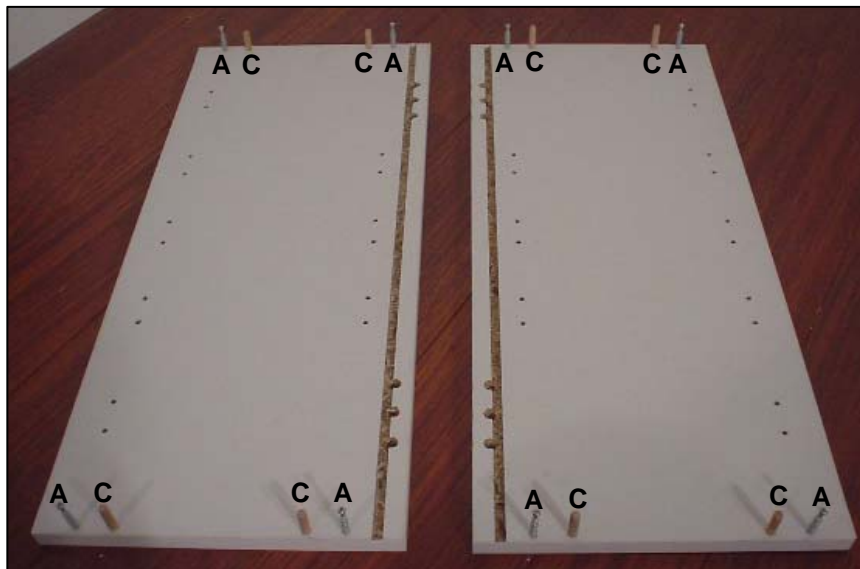
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

Mirror this for the remaining end panel.

1.1. Insert fittings A and C



1.2. Position of fittings A and C in End Panel





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Double Width Wall Unit

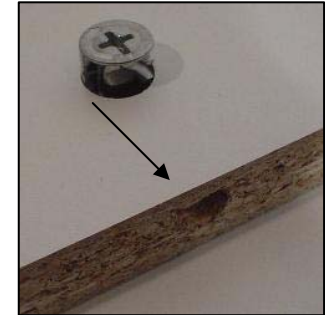
Step 2. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

2.1. Insert fitting B



2.2. Position of fitting B in Top/Bottom Panel



Step 3. Fit Top and Bottom Panels

Step 3.1

Take the top panel and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

3.1. Fit Top Panel to End Panel





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

Double Width Wall Unit

Step 3.2

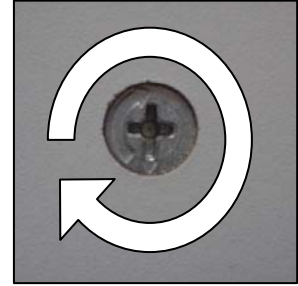
Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

Step 3.3

Repeat the above, to fit the bottom panel.

3.2. Lock Cams to secure



3.3. Repeat to fit Bottom Panel





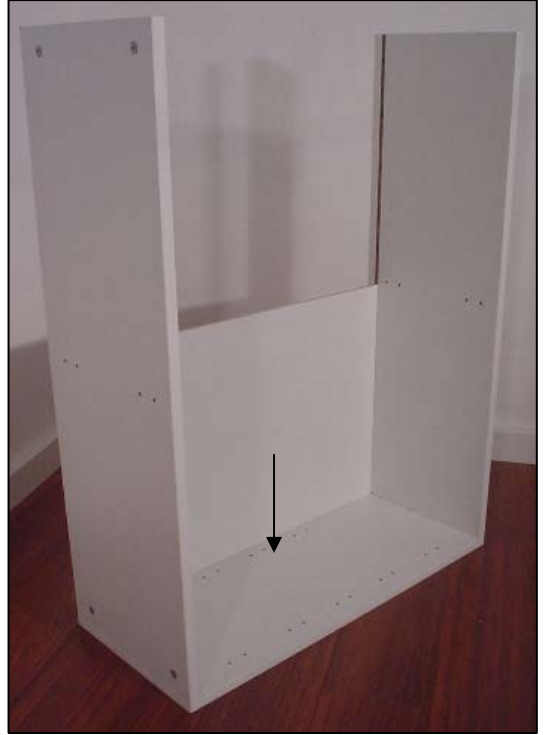
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Step 4. Back Panel

Slide the back panel into the grooves in the top and bottom panels, and push home into the end panel.

4.1. Slide in first Back Panel





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Step 5. Central Division

Turn the cabinet on its top.

Step 5.1

Slide the central division into place, ensuring the back panel slides into the groove.

Step 5.2

Fix into place, using two dowels (fitting D) placed through the bottom panel, into the central division, as shown.

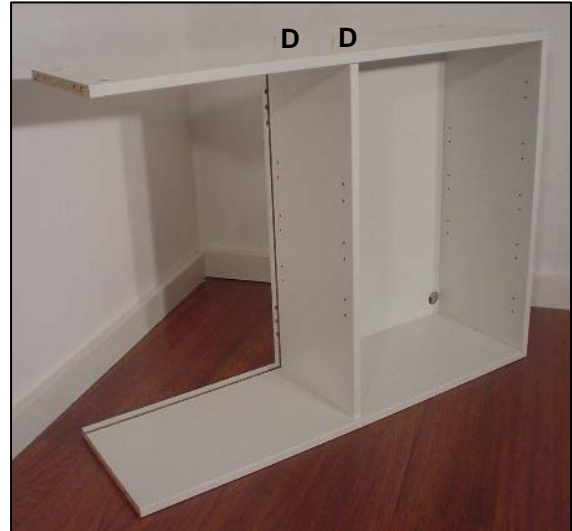
Step 5.3

Turn the cabinet over, and align the central division. Fix using two dowels (fitting D) placed through the top panel, into the central division.

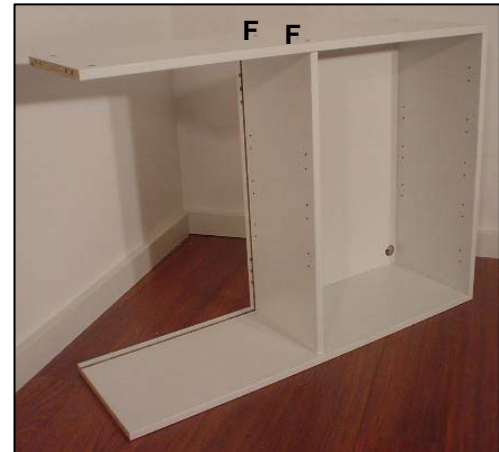
Step 5.4

Once aligned, at both ends, secure the central division using two screws (fitting F) at each end, as shown.

5.1. Fit Central Division into Place



5.4. Secure the Central Division





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Step 6. Fit remaining Back Panel

Take the remaining back panel and slide it into place - between the grooves on the top, bottom panels, push firmly home into the groove of the central division.

6. Fit remaining Back Panel



Step 7. Fit remaining End Panel

Push the remaining end panel, firmly home onto the cabinet.

Lock all cams.

7.1. Fit remaining End Panel





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Step 8. Fitting Hanging Brackets

Step 8.1

Push the hanging bracket into the pre-drilled holes, located on the back of the end panel, as shown.

8.1. Insert hanging bracket



Step 8.2

Secure the hanging bracket, using two screws (fitting M), fixing into the top panel through the pre-drilled holes located at the top of the hanging bracket.

8.2. Fix hanging bracket



Step 8.3

Repeat this, to attach each hanging bracket to the unit.

8.3. Back View with three Hanging Brackets





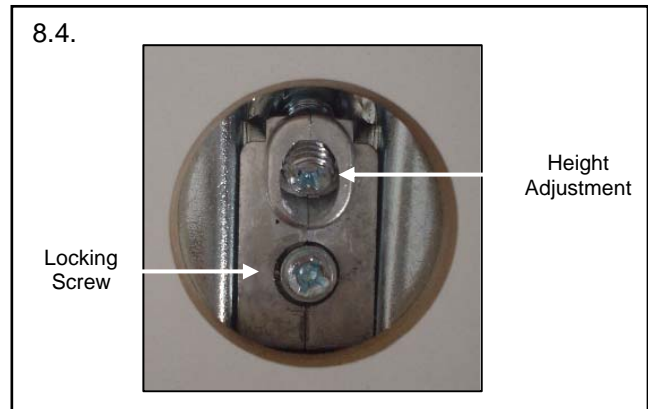
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Step 8.4 Adjustment Mechanism

Now look inside the cabinet. Located in the holes found in the back panel are two adjustment mechanisms.

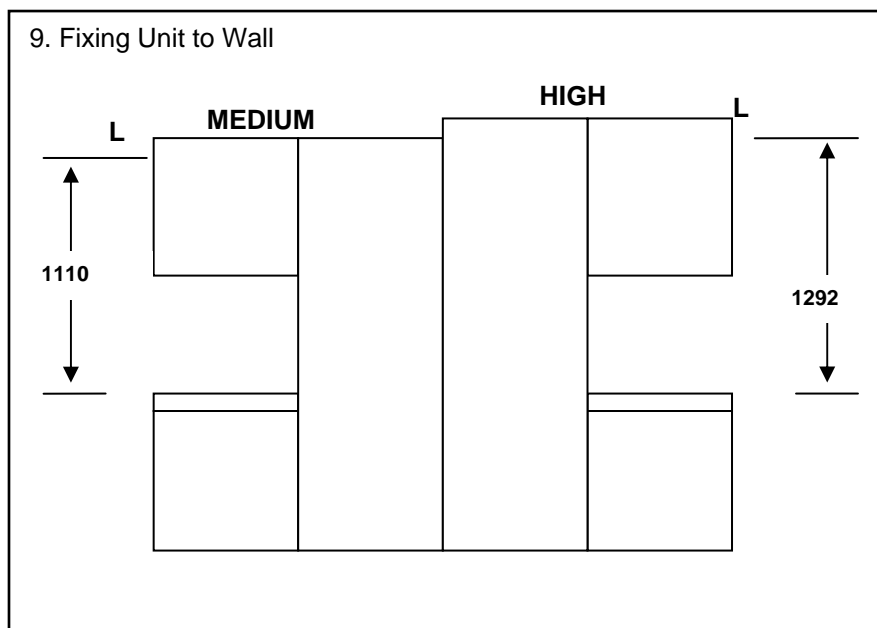
- Upper hanging bracket screw for height adjustment,
- Lower screw for pulling the cabinet tight onto the wall.



Step 9. Fixing the Wall Units to the wall

Fix the hanging plates L at the heights as shown.

The dimensions provided are from the top of the worktop (assuming 40mm thick worktop) to the underneath edge of the hanging plate.





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Step 10. Shelving

NOTE: Shelving is optional.

When the cabinet is installed, position shelves accordingly. Using four shelf studs (fitting N) position the shelf at the height desired.

Repeat this, if extra shelving is required.

Complete Wall Unit

